#### **NREL/China Study Tour**

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- Fuel Cells
  - Basic Principles, Technology Overview
- Industry Activity
  - Development of Fuel Cell Vehicles
- Sustainable Transportation
  - Strategic Implications of Fuel Cells
  - Fuel Choice







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#### **Fuel Cells**

- Basic Principles
- Overview of Fuel Cell Technologies
  - Status
  - Applications
  - Federal Agency Activities

- Very high energy conversion efficiencies
- Fuel flexible
- Zero or very low emissions
- Mobile and stationary applications
- Modular

## Fuel Cell Technologies

	PEFC	PAFC	MCFC	SOFC
Electrolyte	Ion Exchange Membrane	Immobilized Liquid Phosphoric Acid	Immobilized Liquid Molten Carbonate	Ceramic
Operating Temperature	80°C	205°C	650°C	800-1000°C now, 600- 1000°C in 10 to 15 years
Charge Carrier	H*	H°	CO3 <sup></sup>	0-
External Reformer for CH <sub>4</sub> (below)	Yes	Yes	No	No
Prime Cell Components	Carbon-based	Graphite-based	Stainless Steel	Ceramic
Catalyst	Platinum	Platinum	Nickel	Perovskites
Product Water Management	Evaporative	Evaporative	Gaseous Product	Gaseous Product
Product Heat Management	Process Gas + Independent Cooling Medium	Process Gas + Independent Cooling Medium	Internal Reforming + Process Gas	Internal Reforming + Process Gas

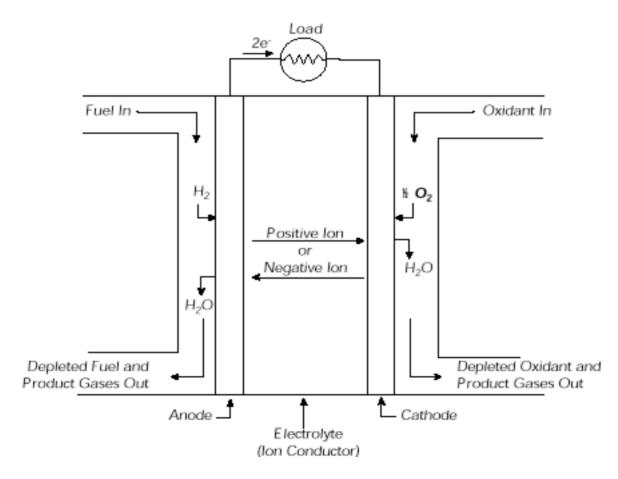


# Advantages and Disadvantages

PEFC	AFC	PAFC	MCFC	SOFC
Solid Electrolyte Low Temperature Rapid Response High Current Density Little Gas X-over	First Modern FC Low Temperature Space Applications Excellent O <sub>2</sub> kinetics Catalyst Flexibility	Acid Electrolyte (CO <sub>2</sub> tolerant) Medium Temperature No Membrane Atmospheric Pressure Commercial Use Co-gen Possible	Higher Temperature Cheaper Catalysts Internal Reforming Use CO as Fuel Co-gen CO <sub>2</sub> tolerant (biogas) Co-gen	Solid Electrolyte Highest Temperature Ceramic Construction Fast Kinetics Internal Reforming Use CO as Fuel Fabrication Co-gen
Expensive Catalysts CO Poisoning Expensive Materials Machining Thermal Management Water Management Durability	Pure Hydrogen Pure Oxygen Limited Development for Terrestrial Uses	Expensive Catalysts External Reforming CO Poisoning Water-shift	Corrosive CO2 Required Low S Tolerance Mechanical Stability	Thermal Expansion Sealing Material Selection Fabrication Electrical Resistivity



## Schematic of Fuel Cell

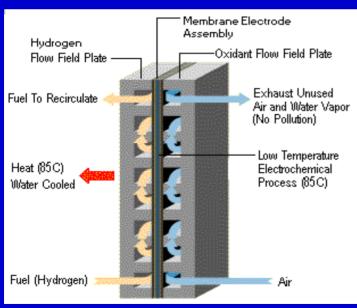


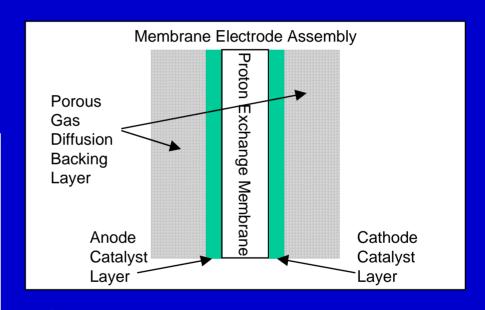
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#### Introduction: Stacks and Cells

Fuel Cell Stacks are composed of a number of fuel cells electrically connected in series.









## Federal Agencies

- DOE/EE: \$32M PEMFC, \$25M H<sub>2</sub>R&D
- DOE/FE: \$50M Stationary Systems
- DOT/FTA: Hydrogen Bus Demos
- NASA: Advanced Shuttle FC, RegenFC
- DOD/ARPA: Portable Systems, DMFC



- Daimler-Chrysler-Ford-Ballard
- Toyota
- **GM**
- Honda
- ZEVCo
- Ballard-GPU
- PlugPower (Detroit Edison-GE)



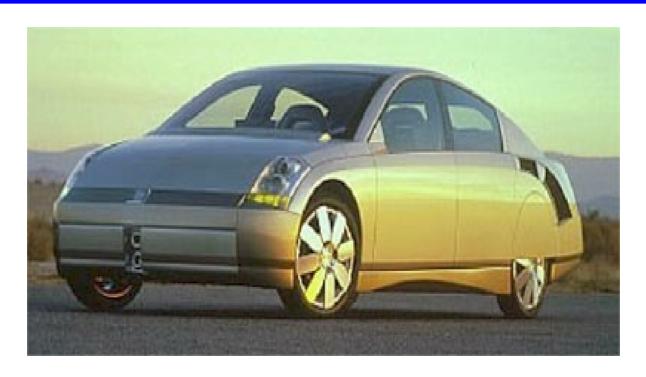


Ford P2000 Fuel Cell Car



Daimler-Chrysler Jeep Commander





GM Precept Fuel Cell Car



#### **Daimler-Benz NECAR III**





**Daimler-Benz NEBUS** 

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Daimler-Chrysler necar 4





BMW Series 700 Hydrogen Vehicle



#### **Toyota**







**RAV4 EV (also FCV)** 





Honda Insight Hybrid Electric Vehicle

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**ZEVCO Alkaline Fuel Cell Taxi** 

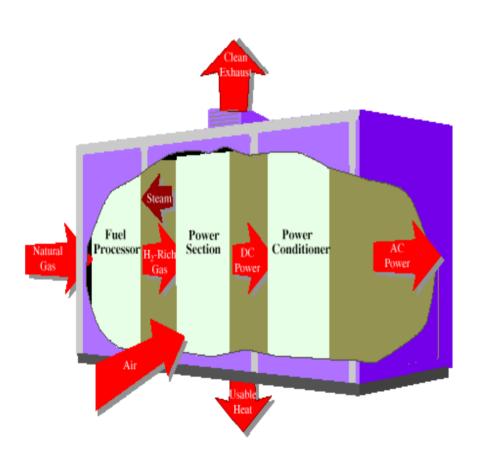
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Hydrogen Gas Station in Hamburg, Germany





Integrated Electricity and Heat Production

Modular, Distributed Generation

Fuel Flexible

Zero-emission, Depending on Fuel





**Grid-connected or Grid-independent** 

Thermal Energy Temperature 140 degree F hot water (60 degree C)

Electrical Efficiency 40 % Total Efficiency (Electric + Heat) 80%

Natural Gas Consumption 1,900 cubic feet per hour

Pollutant Emissions less than 6 ppmv (total)

- Strategic Potential of Fuel Cells
  - Fuel Choice
  - Transportation
  - Distributed generation
  - Integration of renewable energy and fuels

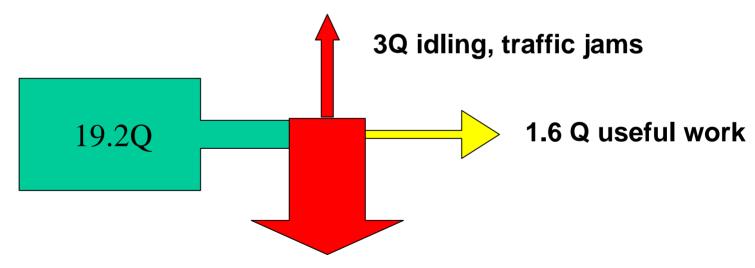


- Strategic Implications
  - Fuel choice is critical
  - Fuel cells can integrate renewable energy, fuels, and technologies
  - Renewable Energy Power Packages
    - Transportation
      - Direct ethanol fuel cells
      - Renewable hydrogen fuel cells
      - Fuel cell hybrid electric vehicle systems



## Why Fuel Choice is Important

US Transportation Energy Flow 1992

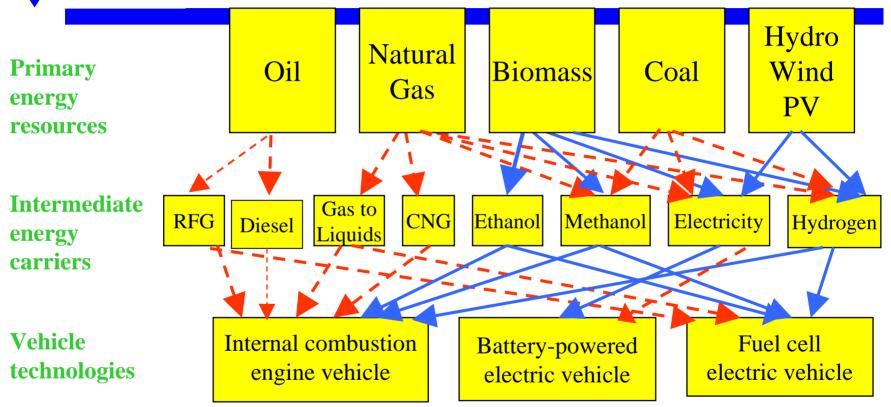


14.6Q wasted heat, other losses

Source: Bassett, EPA



## Alternative Pathways: Renewable and Non-renewable



Renewable pathways

Non-renewable pathways

Hybrid electric vehicle



## Alternative Pathways: Liquid vs. Gaseous Transportation Fuels

Primary energy resources



Natural Gas

Intermediate energy carriers











CNG

Hydrogen

**Engine** technologies

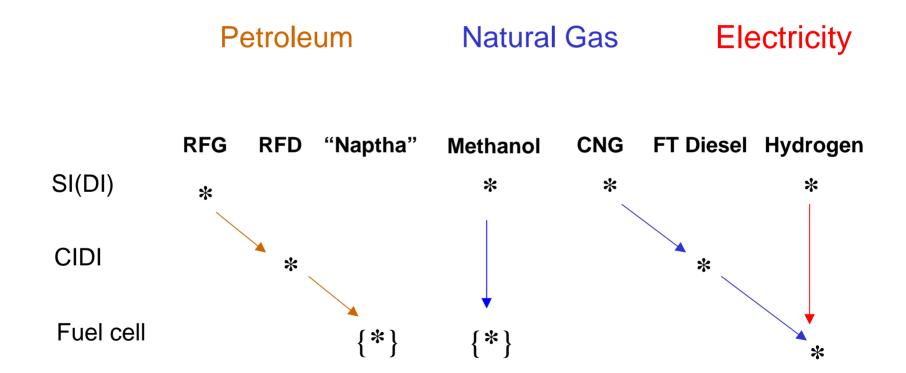
Spark-ignited



Fuel cell

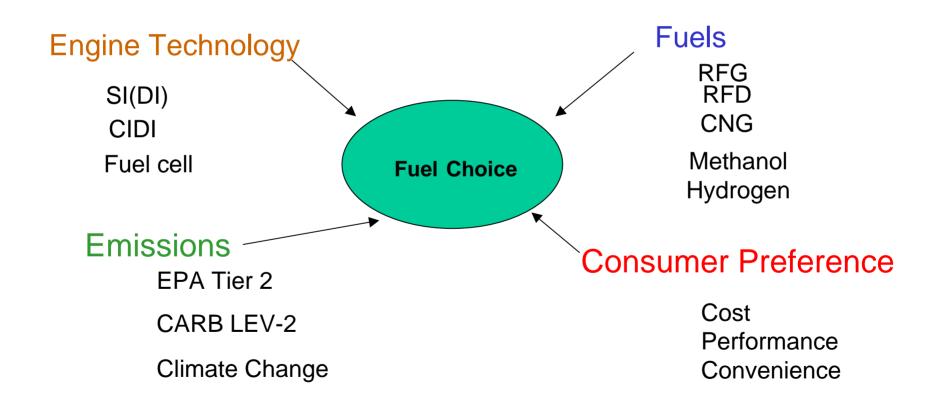


## Alternative Pathways: Liquid vs. Gaseous Light-Duty Vehicle Fuel Transitions





## Fuel Choice: Convergence of Key Factors





- Storing hydrogen vs. reforming liquid fuels
  - Direct storage options are limited and may be problematic
    - high-pressure gaseous or cryogenic storage
    - weight, temperature requirements for chemical storage
    - advanced materials, e.g., carbon nanotubes
  - On-board reforming options may be problematic
    - thermal integration, fuel requirements, gas purity, efficiency
    - start-up and transient response, catalysts, emissions
    - controls and packaging
    - cost



## **Key Questions**

- feedstocks (fuel sources) anticipated for fuel/reformer technology
- total costs for fuel system options and anticipated life cycle emissions for each option
- regulatory requirements needed for commercial development and implementation, e.g., codes and standards, DOT rating, other permits
- vehicle-system process integration required



## Fuel Choice: Critical Issue

- Fuel Choice is a critical issue for national energy policy
  - Hydrogen is an enabling technology that links renewable energy and zero-emission technologies
  - Fossil-based fuels and engine technologies have a longhistory of development and are continually improving
- Fuel Choice is a multifaceted issue with many competing options available
  - Complex tradeoffs will be made among all of the key criteria



## Sustainable Energy Production

- Strategic Implications of Fuel Cells
  - Renewable Energy Power Packages
    - Distributed Generation
      - biomass-fired fuel cells
      - wind, solar electrolyzer-fuel cells
      - integrated building energy systems



#### Conclusion

- Fuel cells can lead the way to sustainable transportation and use of energy resources
  - link zero emission energy conversion and renewable fuels
    - renewable hydrogen production
    - bioethanol production